Solving Expansive Soils through Wafflemat Design

ASCE Redwood Empire Luncheon Presentation April 14, 2022



Wafflemat Foundations for Expansive, Collapsible, and Rocky Soils

What is it?

Post-tensioned slab (4" to 6" thick) poured over an 8.5" or 12" high, 19" x 19" foundation form (waffle box), which provides void space for movement of soils.

A series of ribs, 3'-8" on center each way, are created by inter-connecting the waffle boxes.



Wafflemat Advantages over Conventional Slab On-Grade Foundation

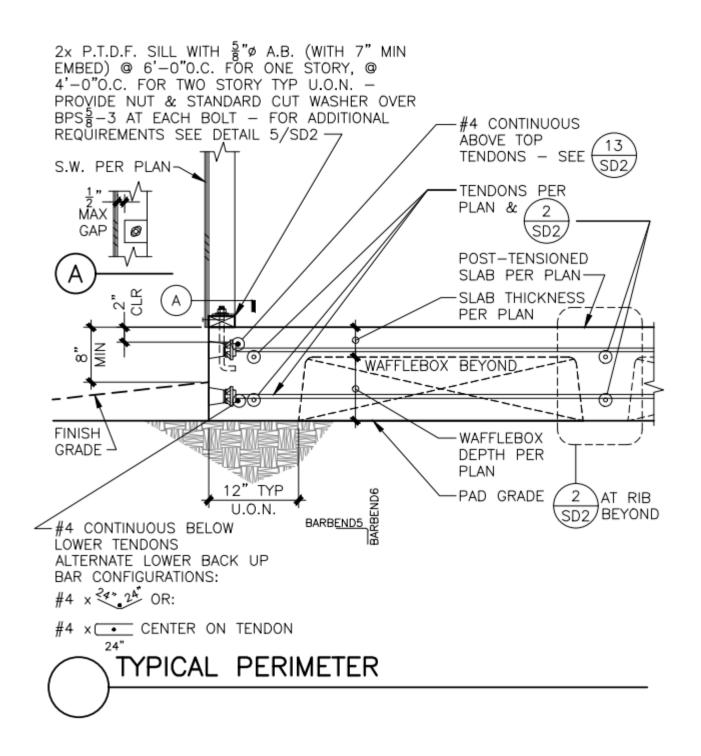
- No control joints.
- Minimizes slab cracking.
- Less concrete and steel resulting in cost savings.
- Shorter construction schedule.
- Additional layer of protection from water vapor.
- Less excavation of soils and materials to off-haul.

Costs and Comparisons

- \$10.95 per 12" Wafflebox made and shipped to site (\$10.95 per = \$2.15 sf in cost)
- Compared by area, <u>Wafflemat provides cost savings</u>: Soils prep, trenching, off haul, concrete, steel, cycletime, and reserves for future warranty issues. Developers tell us savings in these areas generally add up to \$3.00+ per sq. ft.
- \$2.15 per sf vs. \$3.00+ per sq. ft. = savings. Wafflemat provides measurable and demonstrated savings when constructing on expansive, compressible, rocky, or liquefiable soils.

Cross Section

Clips







Yountville Residence



Yountville Residence



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Holder Design Associates



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The Wafflemat™ Foundation Forming System

Thank you.

